



July 15<sup>th</sup>, 2010

## DRIED BANANA

### PRODUCT DESCRIPTION

VARIETY:  
ORIGIN:  
DESCRIPTION:

APPEARANCE:

MOISTURE:  
FLAVOUR AND AROMA:  
TEXTURE:  
METHOD OF MANUFACTURE:

Cavendish and Williams  
Machala or Quevedo, Ecuador  
Whole Bananas: 10-16.5 cm of length and 1.7-2.6 cm of width  
Banana slices or coins: 3 to 5 mm of thickness and 2 to 2.5 cm of diameter.  
Chunks: 2-3 cm of length.  
Cubes: 5 to 10 mm.  
Banana strips: 30-50 mm of length.  
Angle Cut: 2 to 2.5 cm of thickness and 4 to 5 cm of length.  
Very light brown for the coins and dark brown for the rest of the cuts.  
15-18%  
Typical of banana  
Soft and dried  
Dehydration with dry air. All our products are 100% natural (Without sugar or preservatives).

### GENERAL CONDITIONS

PACKAGING:

METHOD OF TRANSPORTATION:  
WAY OF TRANSPORTATION :  
CAPACITY OF THE FRUIT:

MINIMUM SHELF LIFE:

Polypropylene bags from 250 grs. to 5 Kgs.  
In cardboard boxes of up to 20 Kgs.  
Dry containers  
By air or by sea  
In one 20' container: 6-9 MT depending on the product.  
13 months

## **NUTRITION FACTS (100 gr)**

TOTAL FAT	0%
SODIUM	0%
TOTAL CARBOHYDRATES	81g
DIETARY FIBER	1g
SUGARS	60g
PROTEINS	10g
VITAMIN C	10%
CALCIUM	8%
IRON	10%

## **MICROBIOLOGICAL ANALYSIS**

<b>MICROORGANISM</b>	<b>ACCEPTABLE B2B</b>	<b>METHODOLOGY</b>	<b>LABORATORY</b>
Aerobic Count	<1000 cfu/g	3M Petrifilm AOAC 17 <sup>th</sup> 966.23	Internal External
Escherichia coli	< 10 cfu/g	3M Petrifilm FDA-BAM, CHAPTER 5	Internal External
Moulds	<100 cfu/g	3M Petrifilm FDA-BAM, CHAPTER 18	Internal External
Yeasts	<5000cfu/g	3M Petrifilm FDA-BAM, CHAPTER 18	Internal External
Salmonella spp.	Negative in 375g	AOAC 18 <sup>th</sup> 967.26 FDA-BAM, CHAPTER 5	External
L. monocytogenes	Not detected	AOAC 18 <sup>th</sup> 993.09	External

## **CHEMICAL ANALYSIS**

<b>PARAMETER</b>	<b>ACCEPTABLE B2B</b>	<b>METHODOLOGY</b>	<b>LABORATORY</b>
Moisture (g%)	13-17	BM035 Electronic Analyzer AOAC 17 <sup>th</sup> 934.06	Internal External
Solids Soluble (°Brix)	80 - 90	AOAC 17 <sup>th</sup> 983.17	External
Aflatoxin	<4ppb	Elisa Test	External